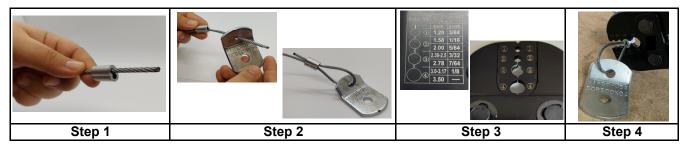
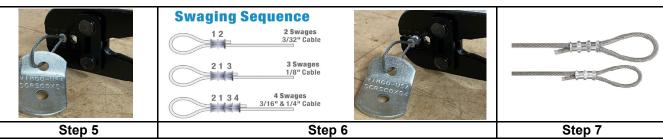


- 1. Slide the SC seismic cable through one eye of the duplex sleeve.
- 2. Make a loop around the item to which SC seismic cable is being secured (e.g SCRSC clip) and slide the SC seismic cable back through the other eye of the duplex sleeve and at least 1" or more beyond. Excess SC seismic cable can be cut with SCCT cutting tool after crimping is finished.
- 3. Refer markings on SSCT tool to determine correct slot size based on SC cable diameter.
- 4. Position the duplex sleeve into the correct slot size of the SSCT crimping tool, and make sure the sleeve is positioned upright in the crimping slot. Close the SSCT crimping tool partially to secure the dulex sleeve and ensure it remains in an upright position. Pull SC seismic cable as required to adjust location of duplex sleeve on SC seismic cable.
- 5. Close the SSCT crimping tool fully to crimp the duplex sleeve.
- 6. Make additional crimps on oval sleeve per quantity and sequence indicated based on cable size.

SC-00 (3/32" cable): 2 crimps SC-01 (1/18" cable): 3 crimps SC-02 (3/16" cable): 4 crimps SC-03 (1/4" cable): 4 crimps

7. Verify quality of finished crimp. Conduct pullout testing as required by project specifications.





Notes / Remarks :		VIBRATION MANAGEMENT CORPORATION	
			rnet address:
		HOUSTON - TEXAS 77041, USA ww	w.vimco.biz
Project :		Title: SCRSC / SC / SSCT	Drawing no.
Client :		Seismic Cable Brace	I-310033.01
Consultant :		Installation Instructions	
Representative:		(Crimping)	Rev. 0